

## **SPEEDMOUNT HEAT ACTIVATED DISPLAY BOARD**

### **SPECIFICATION:**

<b>Caliper:</b>	1250 $\mu$ & 2250 $\mu$
<b>Tolerance:</b>	+/- 7%
<b>Relative Humidity:</b>	45 – 75%
<b>Size:</b>	815 x 1125mm +/- 1mm
<b>Packed:</b>	In 10's

**DESCRIPTION:** Speedmount is designed for use in dry mounting with heat. It provides a quick and easy answer to heat-mounting as the board is primed with a heat-activated adhesive which eliminates the need for dry mounting materials or sprays.

### **RECOMMENDATIONS FOR USE:**

These are general recommendations:

- Art work is placed on the heat activated adhesive.
- Using heat, the bond is finalised under pressure or vacuum.
- Please note that the edges usually bond first. Always ensure the centre of the artwork is bonded.
- Typical dwell times are 2-3 minutes at 80-90°C and then left to cool.
- The artwork should not be worked on until cooling is complete.
- Conditions will vary with art work media and machine type; ideal settings should be determined.

### **STORAGE GUIDELINES:**

- RH: 45–65%
- Temp: 15-23°C
- All pallets should be kept wrapped using a moisture resistant wrapper.

Variations outside of these tolerances may cause the board to lose or gain moisture and therefore affect the long-term stability of the board.

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